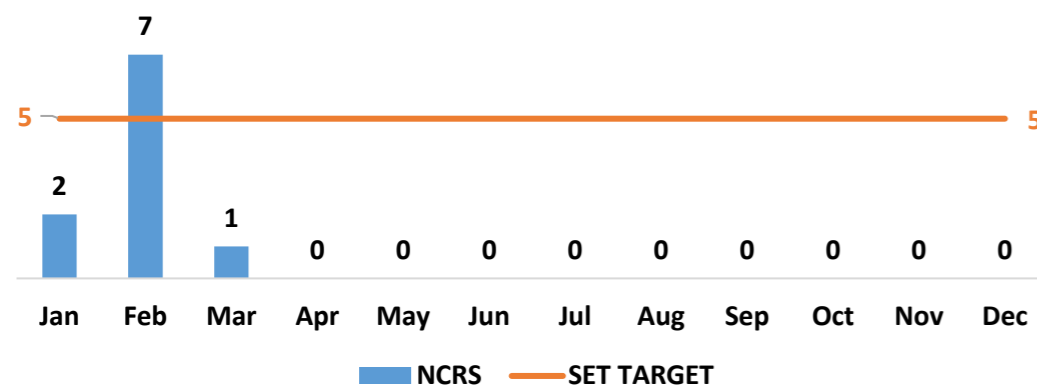
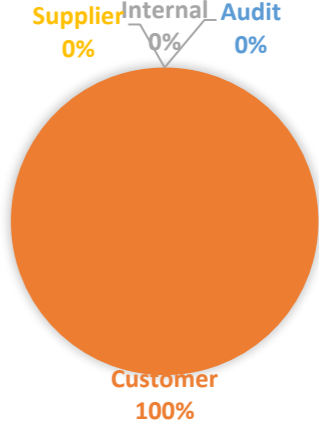


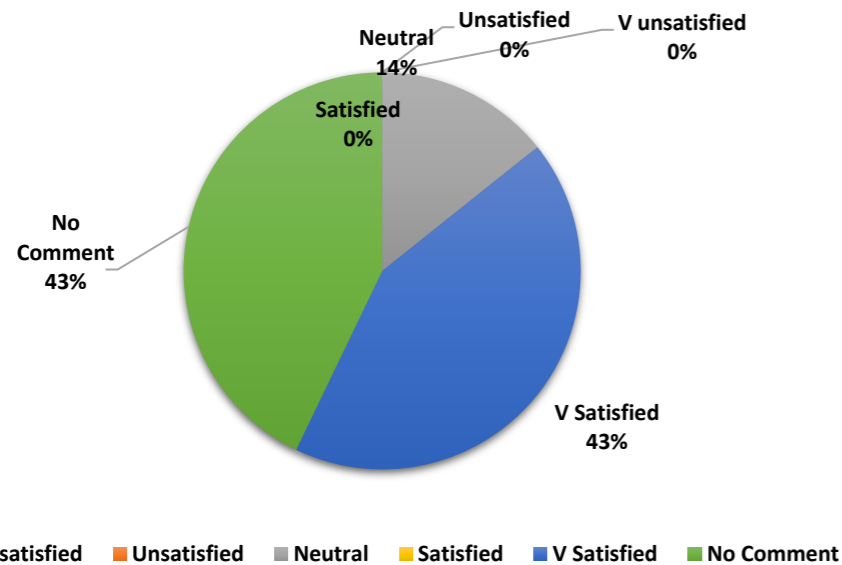
TOTAL NUMBER OF NCRS



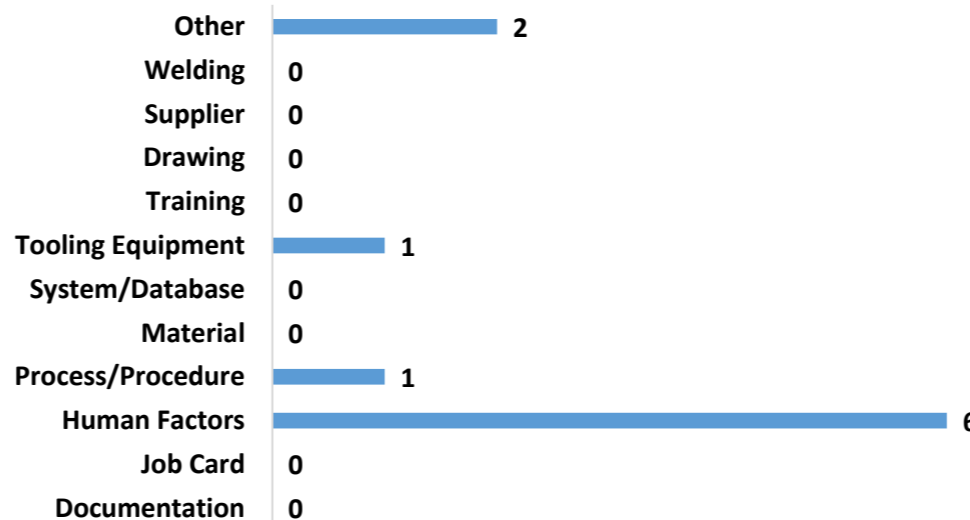
SOURCE OF NCR-YTD



CUSTOMER SATISFACTION AFTER NCR ACTION-YTD



AREA OF NCR-YTD



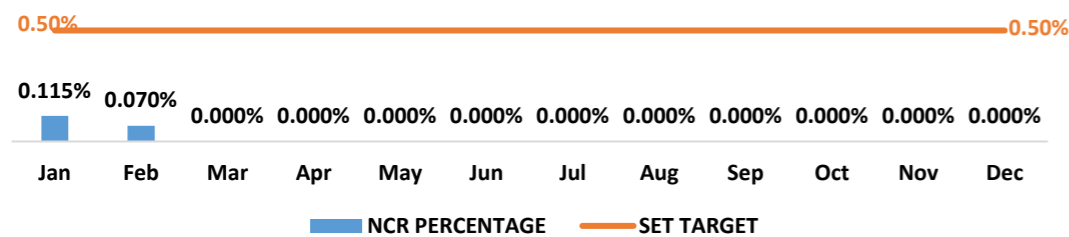
SOURCE OF NCR AUDITS



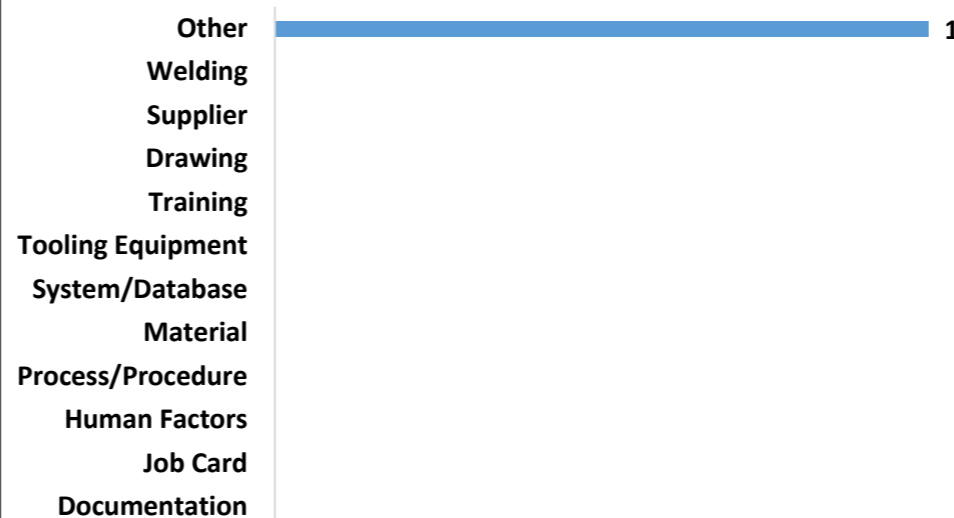
SOURCE OF NCR CUSTOMER



COST PERCENTAGE OF NCRS AGAINST TURNOVER-YTD



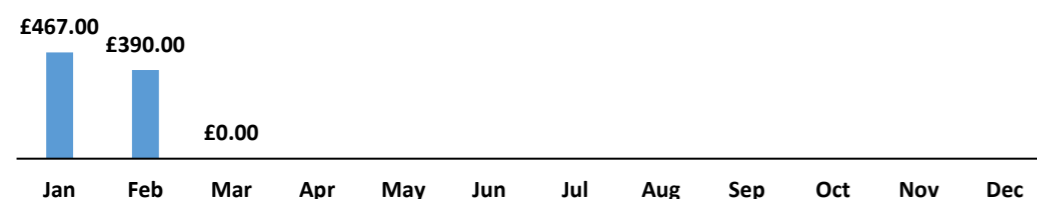
AREA OF NCR-MAR



SOURCE OF NCR INTERNAL



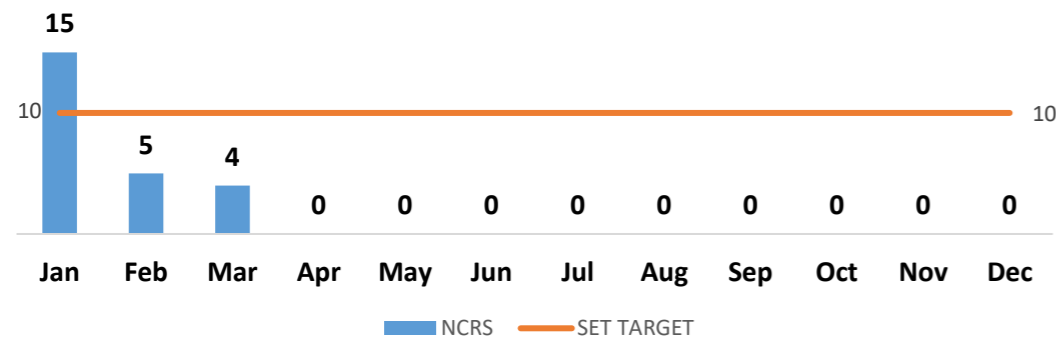
COST OF NCRS-YTD



SOURCE OF NCR SUPPLIER



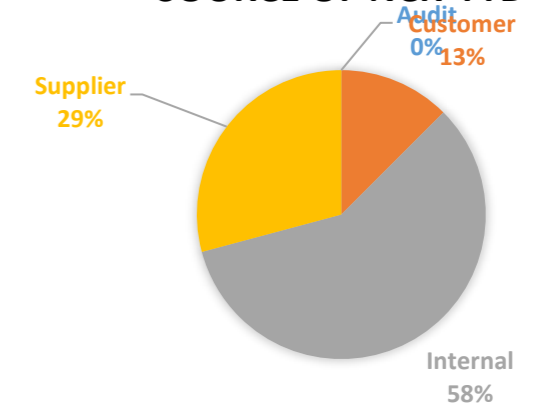
TOTAL NUMBER OF NCRS-YTD



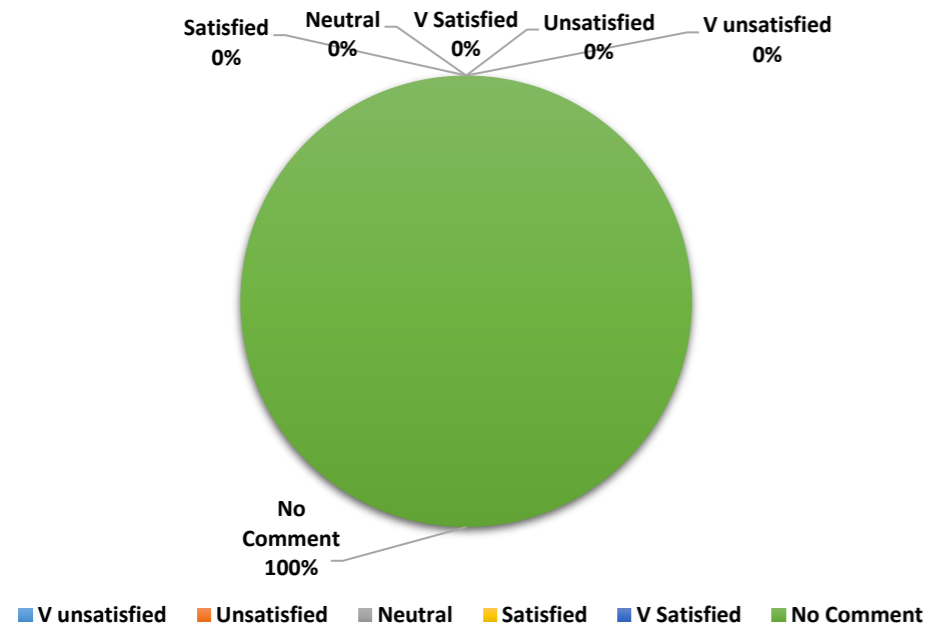
ON TIME DELIVERY-YTD



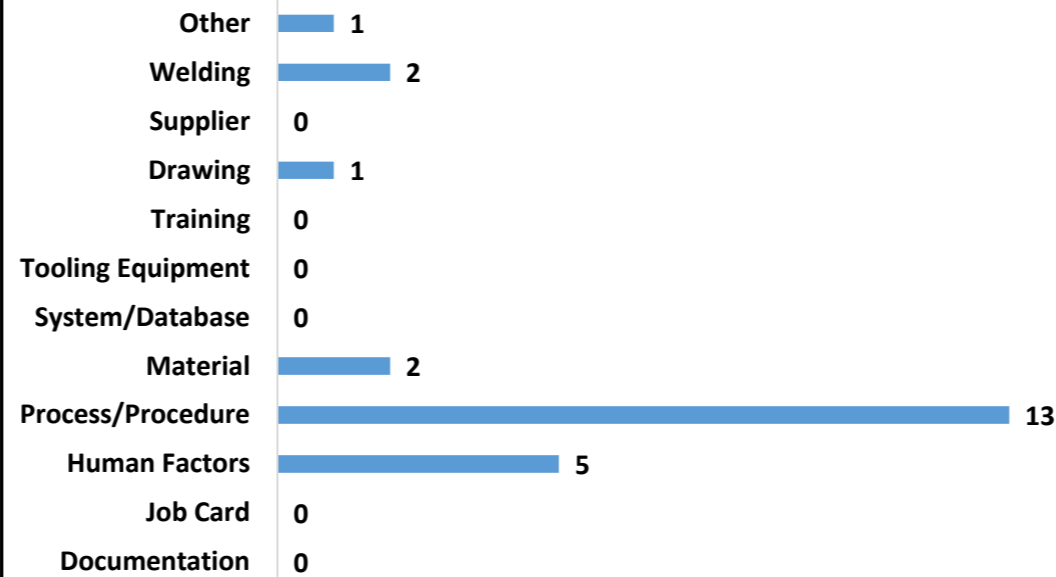
SOURCE OF NCR-YTD



CUSTOMER SATISFACTION AFTER NCR ACTION-YTD



AREA OF NCR-YTD



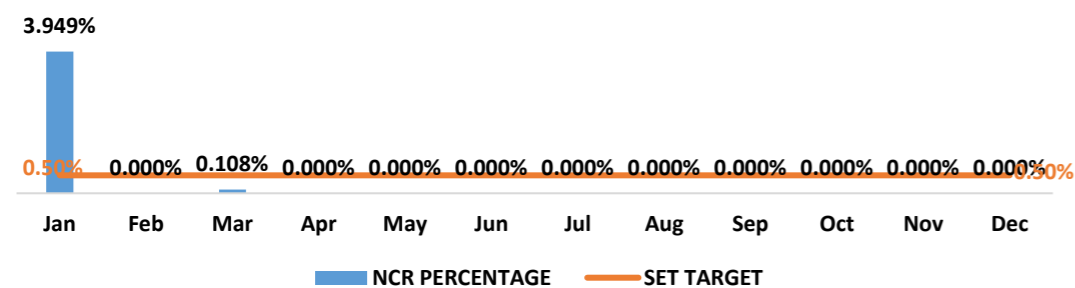
SOURCE OF NCR AUDITS



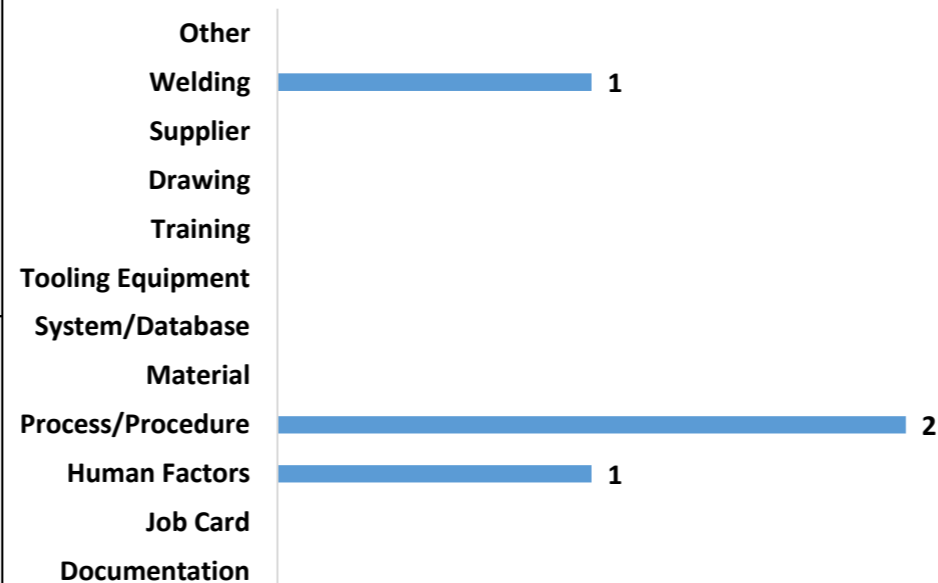
SOURCE OF NCR CUSTOMER



COST PERCENTAGE OF NCRS AGAINST TURNOVER-YTD



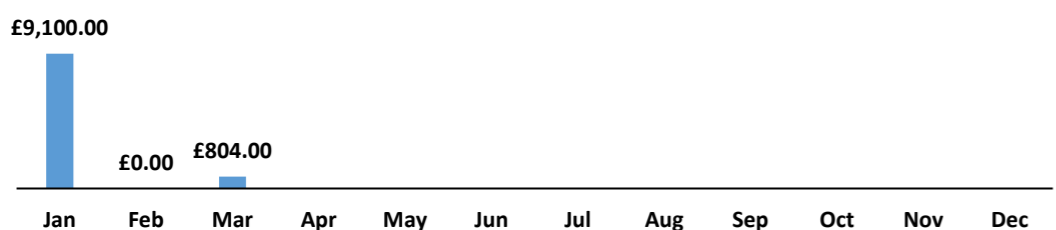
AREA OF NCR-MAR



SOURCE OF NCR INTERNAL

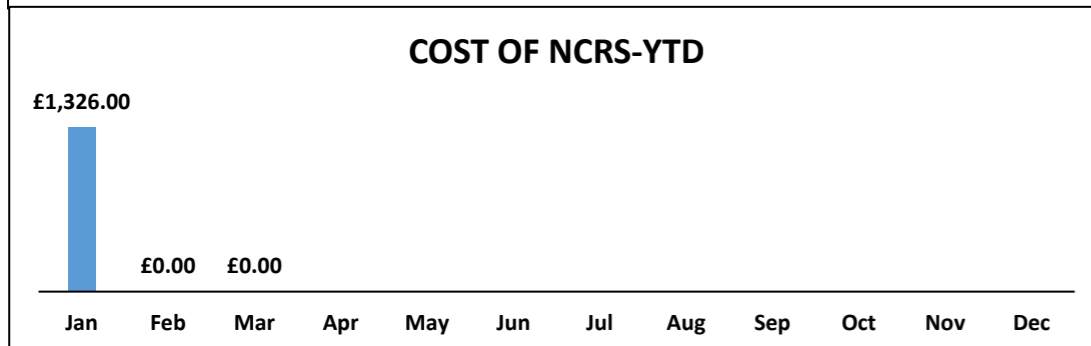
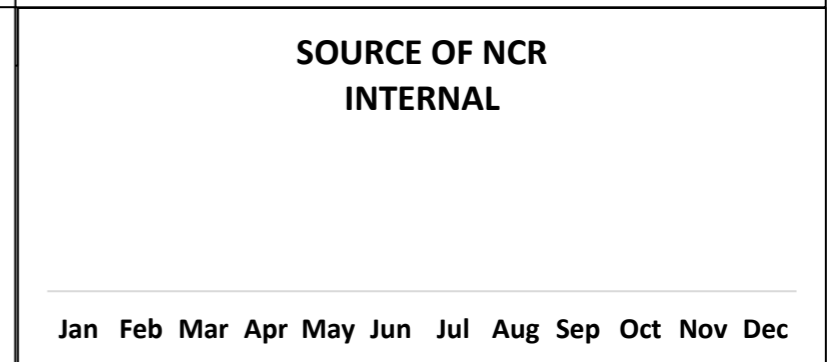
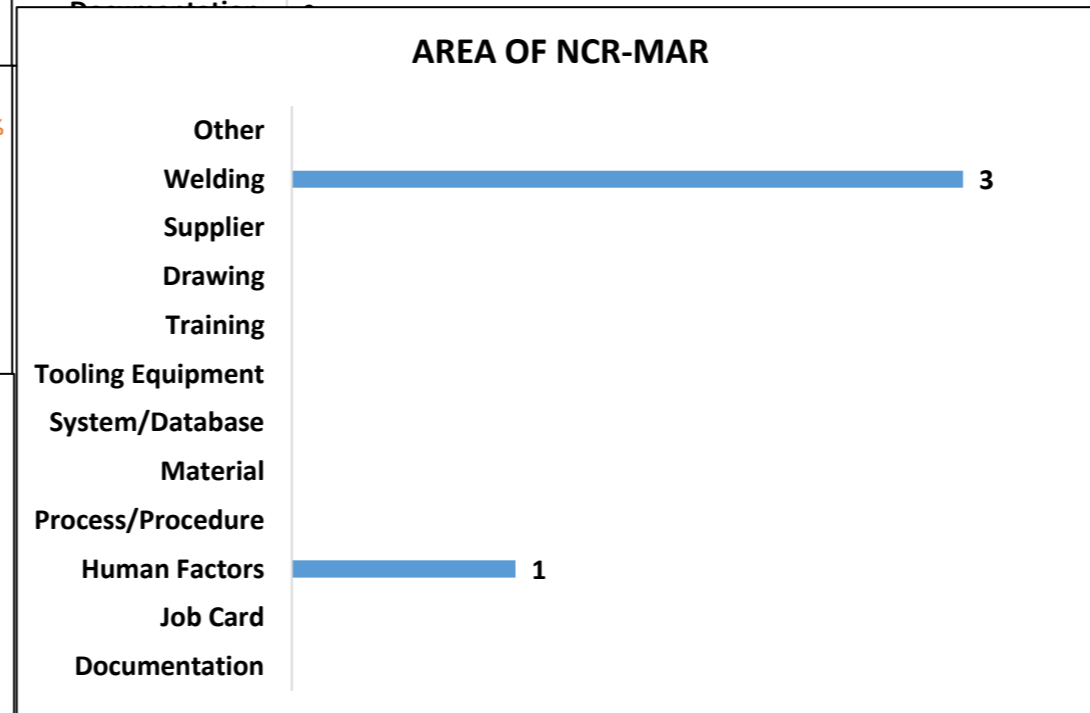
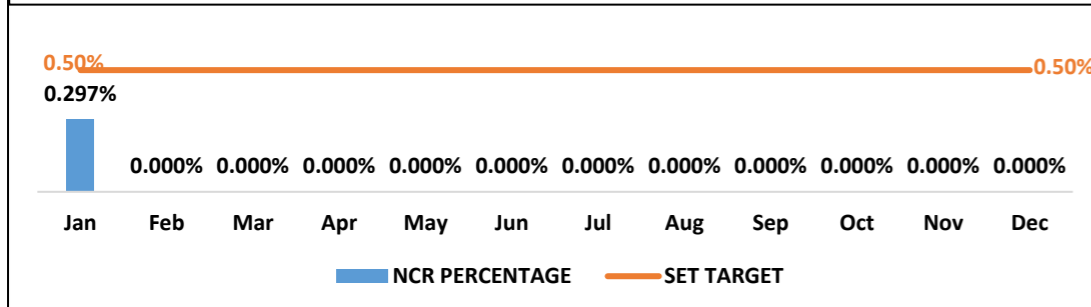
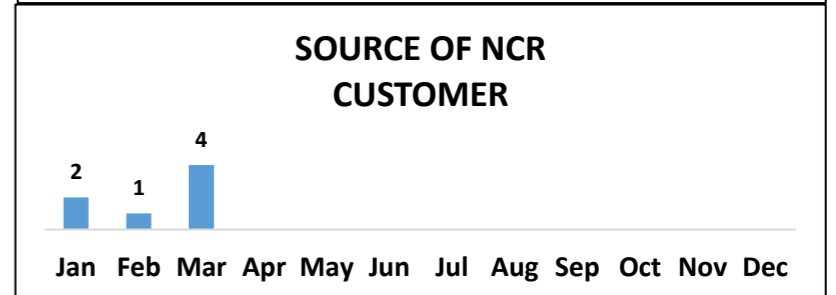
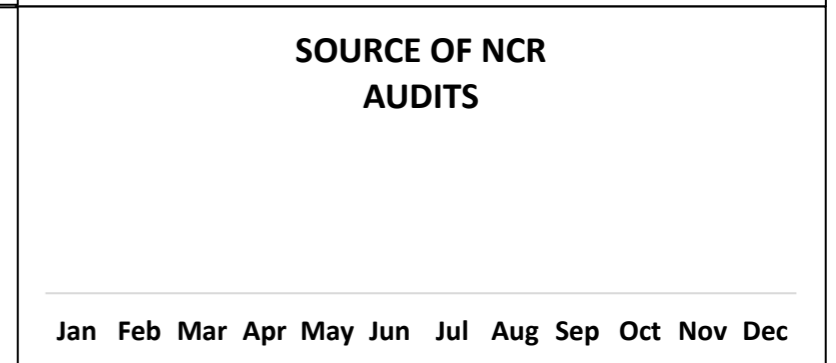
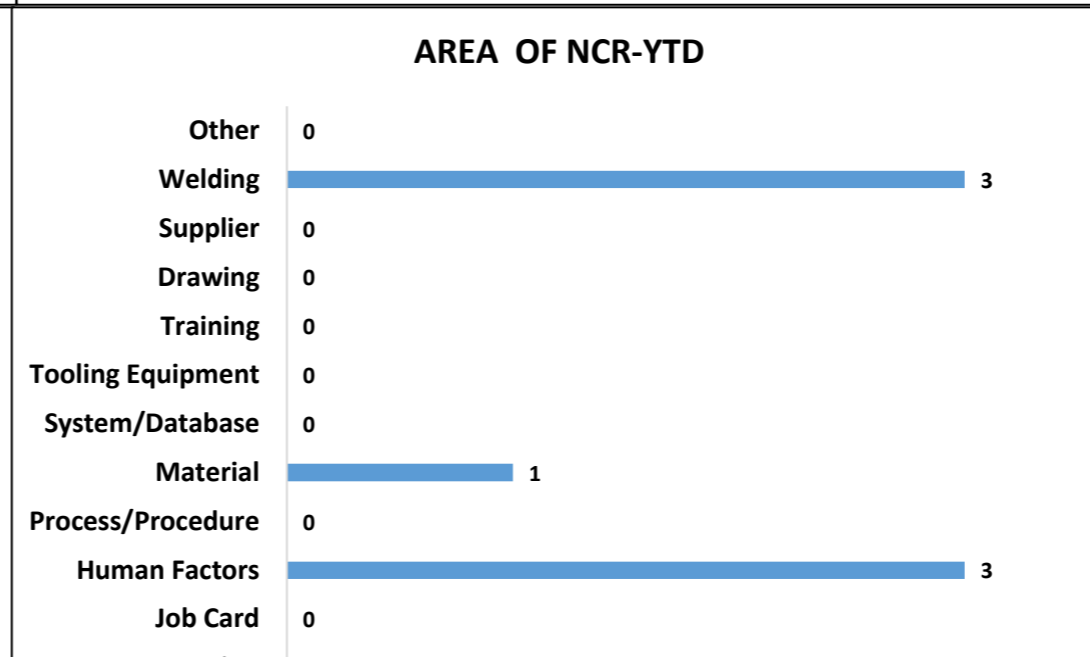
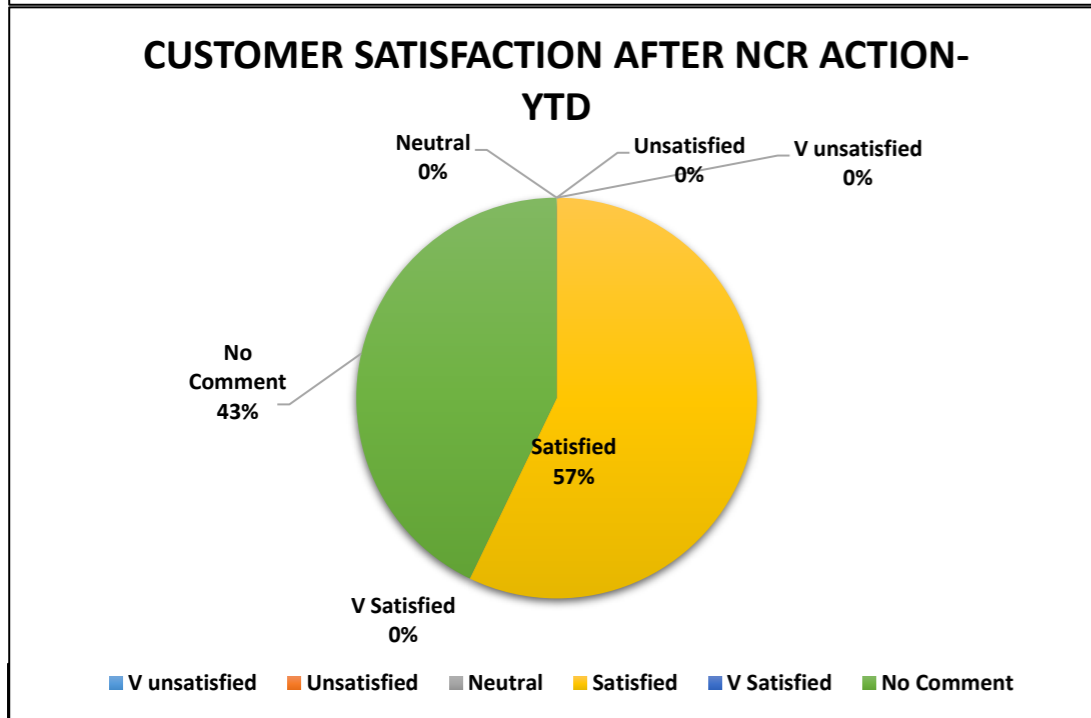
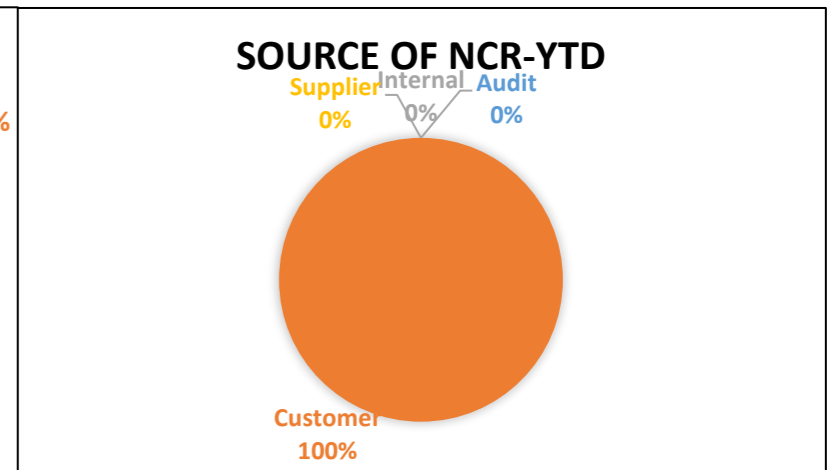
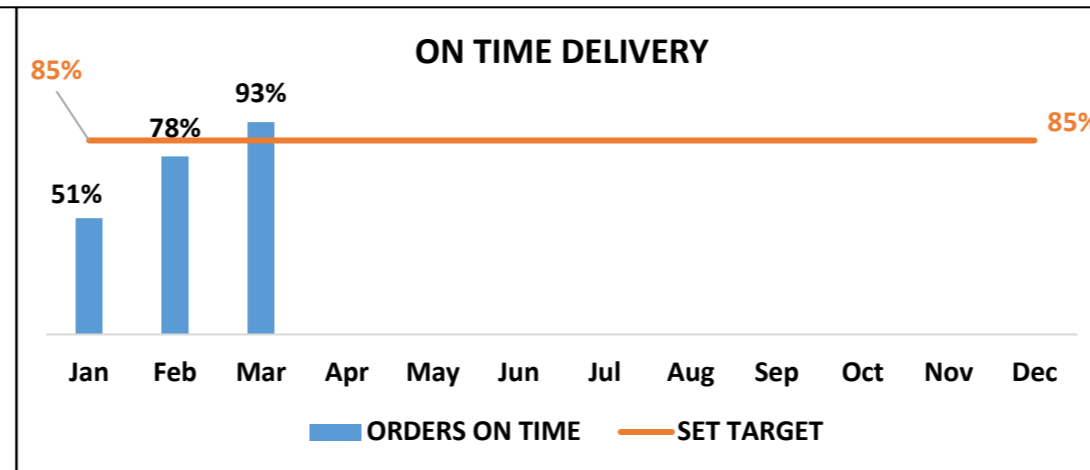
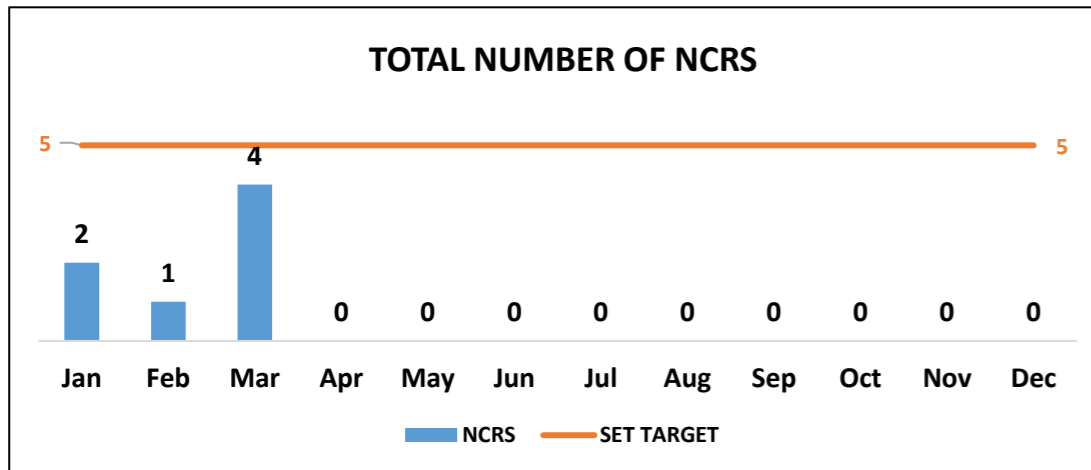


COST OF NCRS-YTD

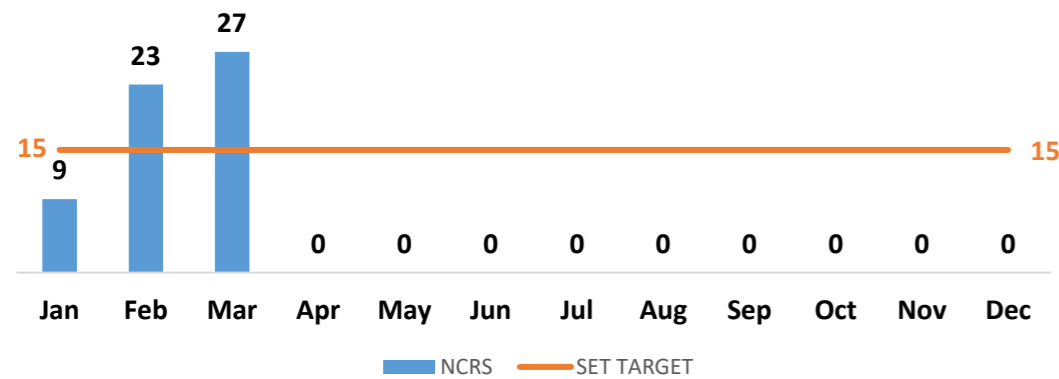


SOURCE OF NCR SUPPLIER

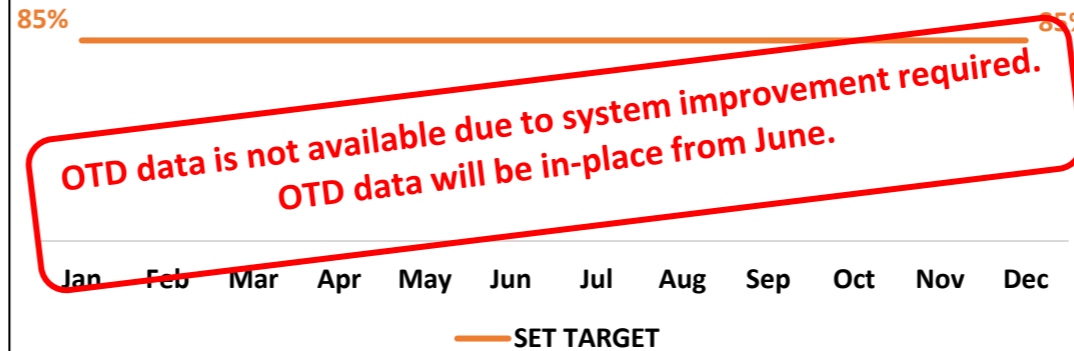




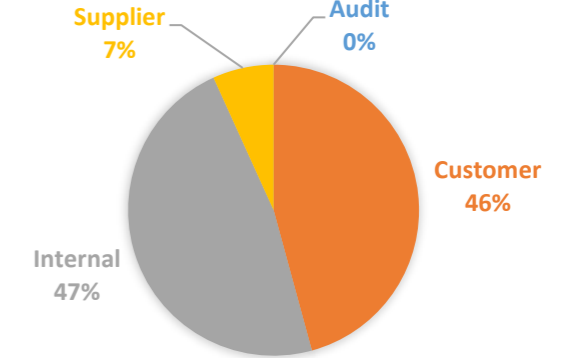
TOTAL NUMBER OF NCRS



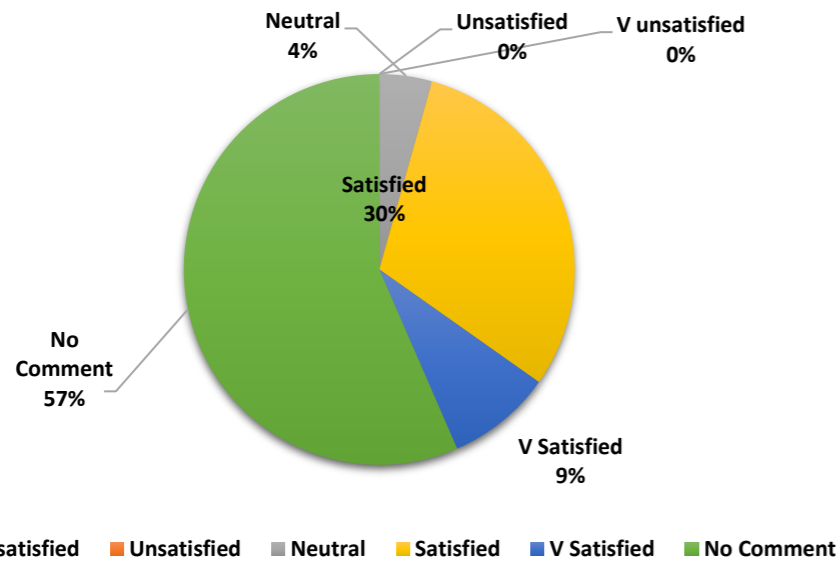
ON TIME DELIVERY



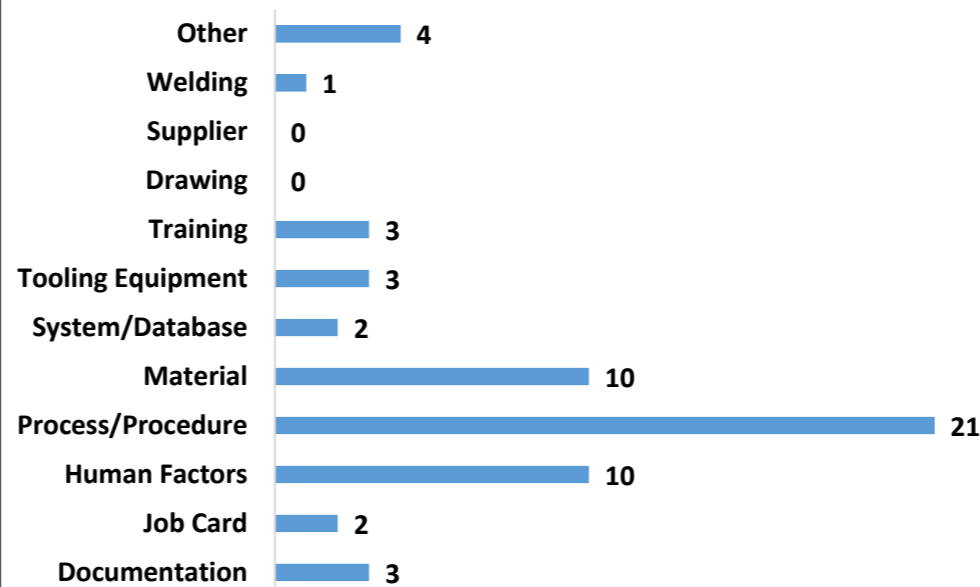
SOURCE OF NCR-YTD



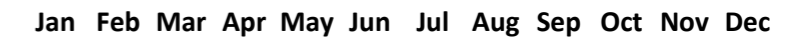
CUSTOMER SATISFACTION AFTER NCR ACTION-YTD



AREA OF NCR-YTD



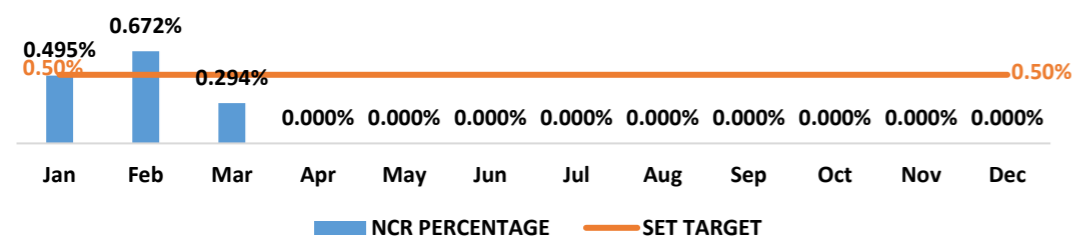
SOURCE OF NCR AUDITS



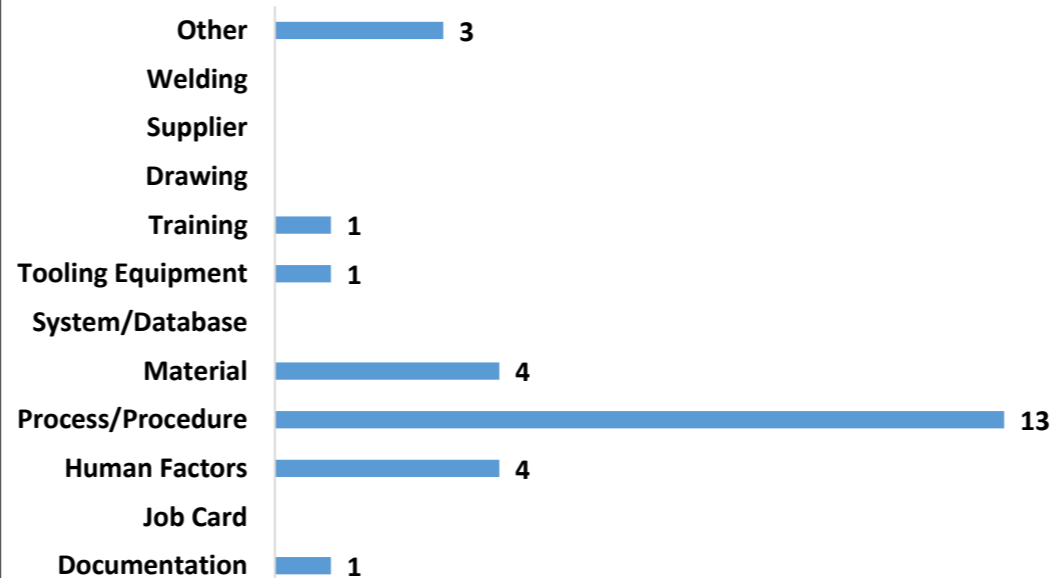
SOURCE OF NCR CUSTOMER



COST PERCENTAGE OF NCRS AGAINST TURNOVER-YTD



AREA OF NCR-MAR



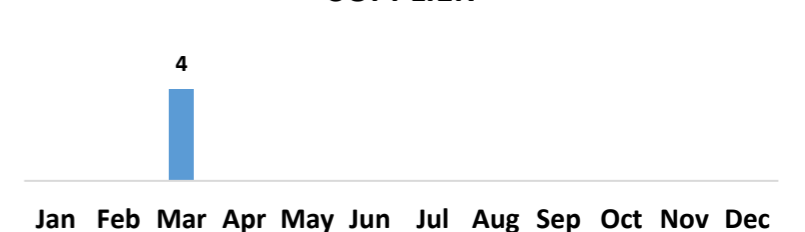
SOURCE OF NCR INTERNAL



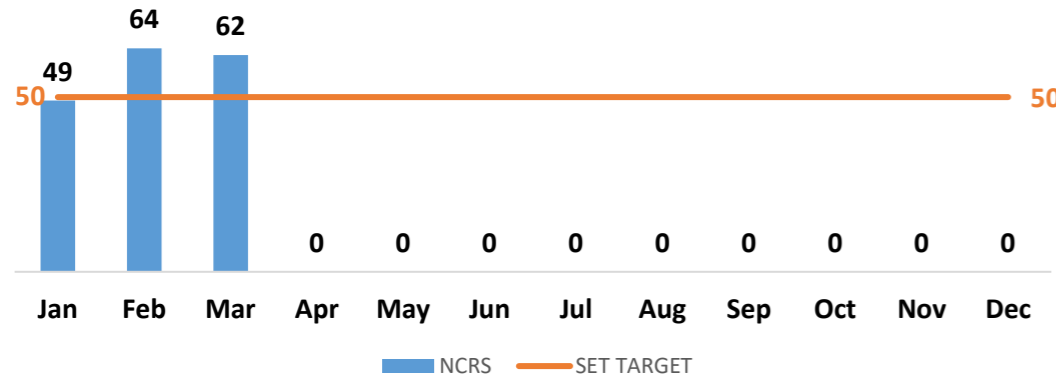
COST OF NCRS-YTD



SOURCE OF NCR SUPPLIER



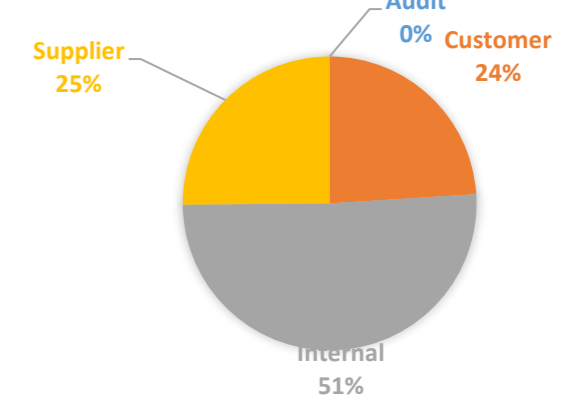
TOTAL NUMBER OF NCRS



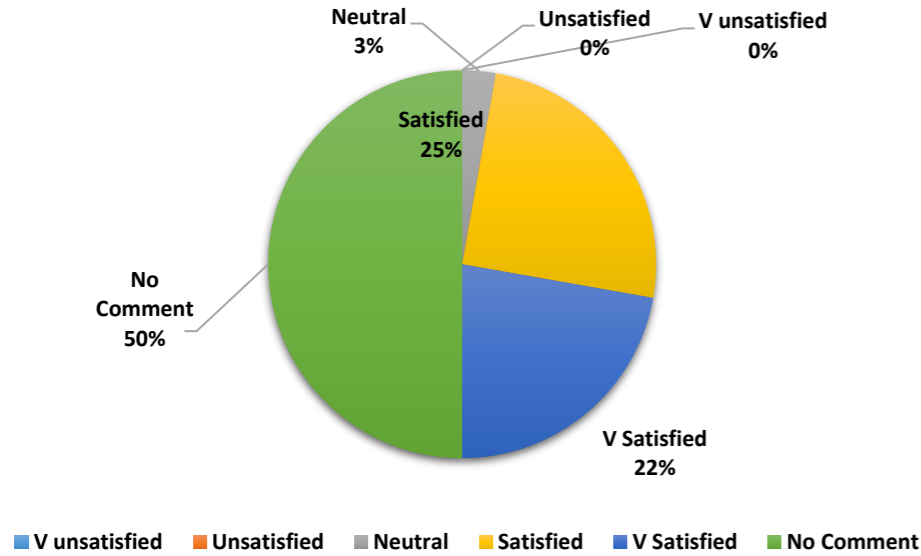
ON TIME DELIVERY



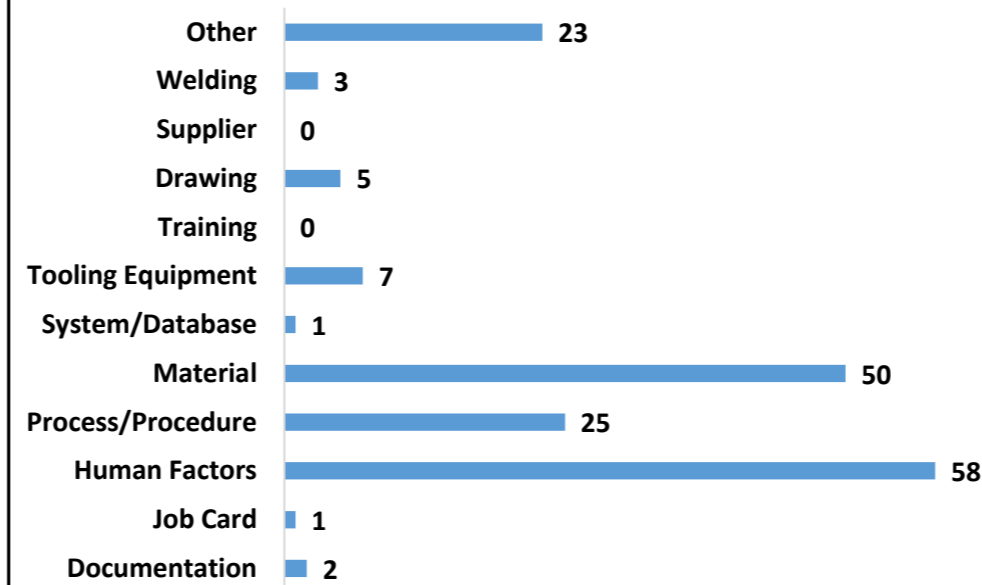
SOURCE OF NCR-YTD



CUSTOMER SATISFACTION AFTER NCR ACTION-YTD



AREA OF NCR-YTD



SOURCE OF NCR AUDITS



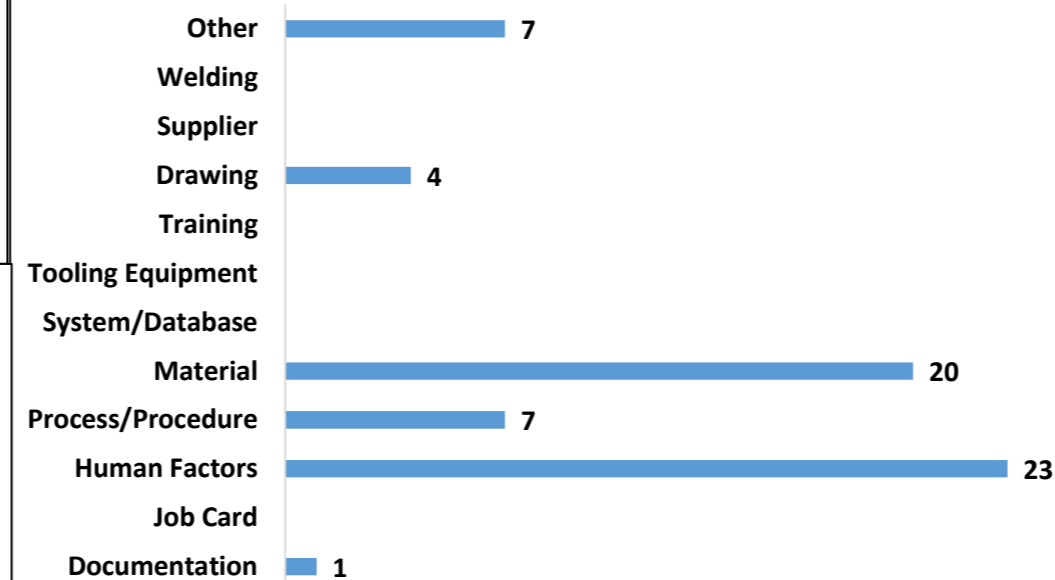
SOURCE OF NCRS CUSTOMER



COST PERCENTAGE OF NCRS AGAINST TURNOVER-YTD



AREA OF NCR-MAR



SOURCE OF NCR INTERNAL



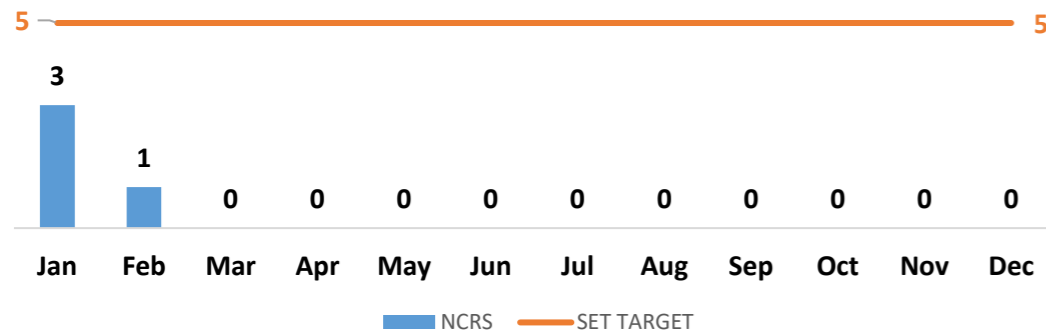
COST OF NCRS-YTD



SOURCE OF NCR SUPPLIER



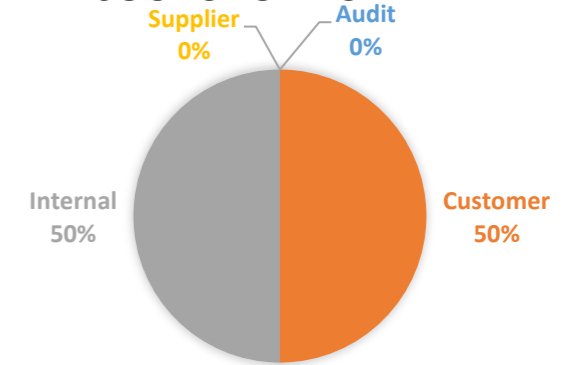
TOTAL NUMBER OF NCRS



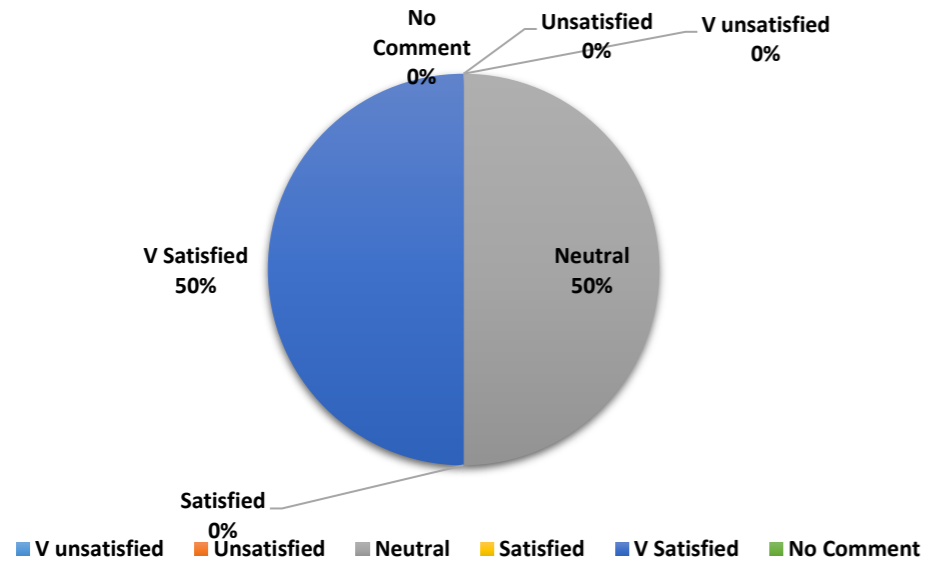
ON TIME DELIVERY



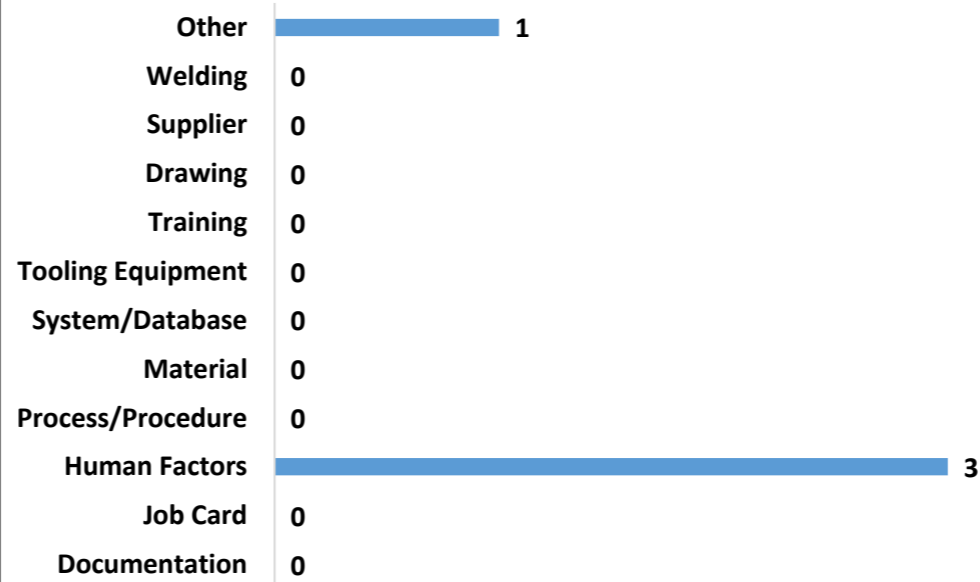
SOURCE OF NCR-YTD



CUSTOMER SATISFACTION AFTER NCR ACTION-YTD



AREA OF NCR-YTD



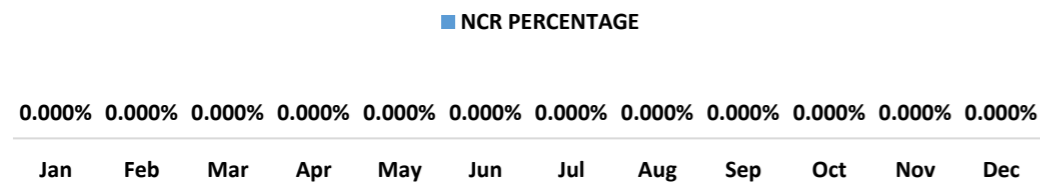
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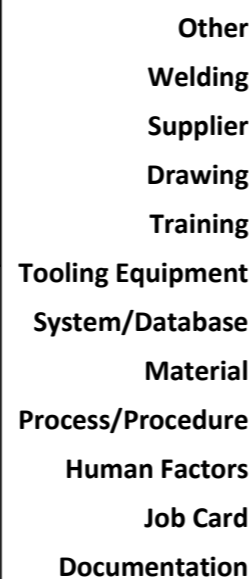
SOURCE OF NCR CUSTOMER



COST PERCENTAGE OF NCRS AGAINST TURNOVER-YTD



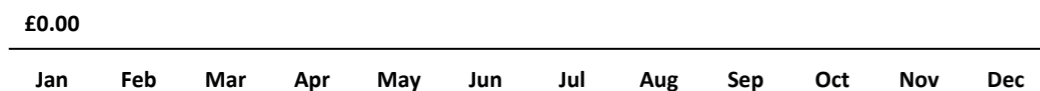
AREA OF NCR-MAR



SOURCE OF NCR INTERNAL



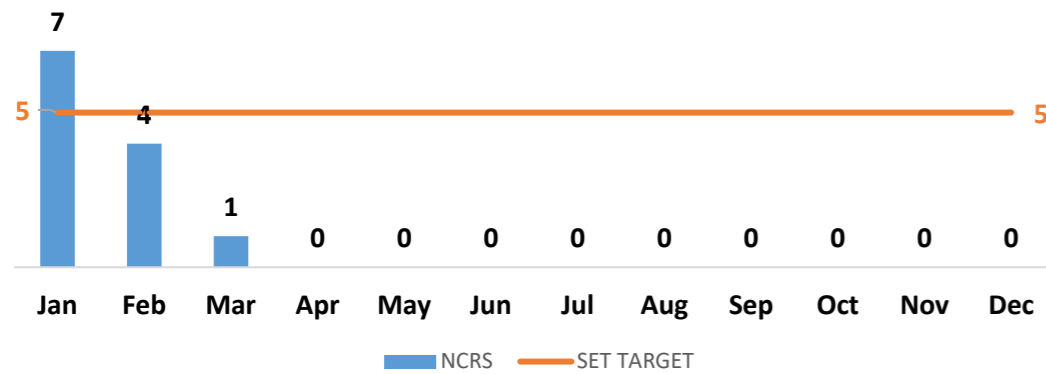
COST OF NCRS-YTD



SOURCE OF NCR SUPPLIER



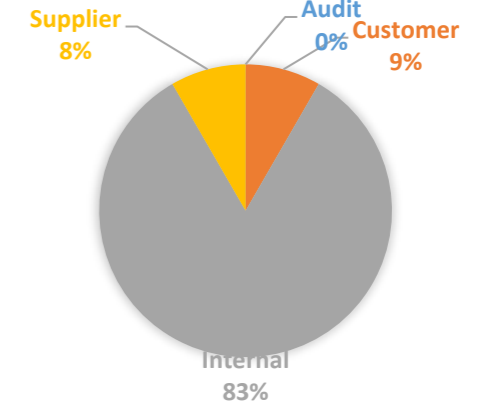
TOTAL NUMBER OF NCRS



ON TIME DELIVERY



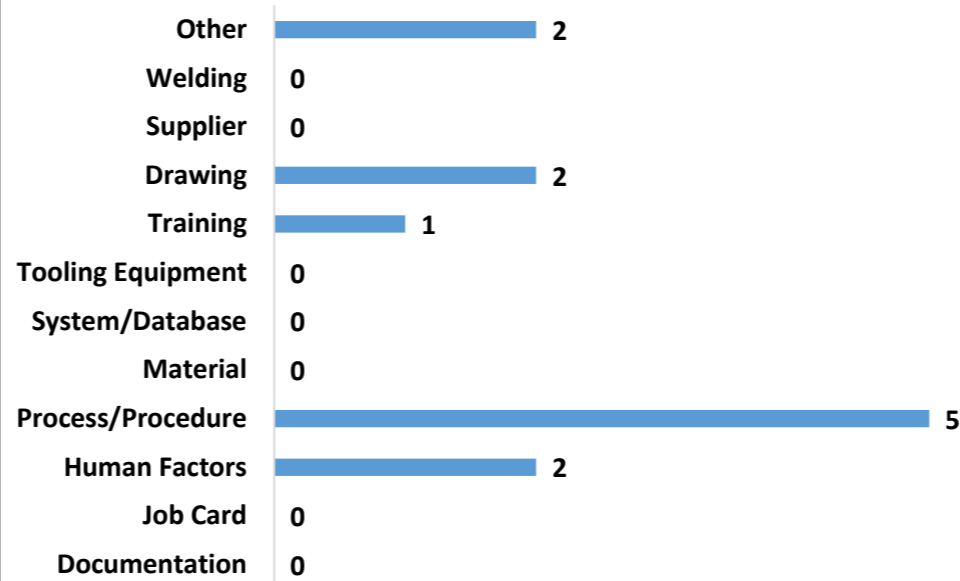
SOURCE OF NCR-YTD



CUSTOMER SATISFACTION AFTER NCR ACTION-YTD



AREA OF NCR-YTD



SOURCE OF NCR AUDITS



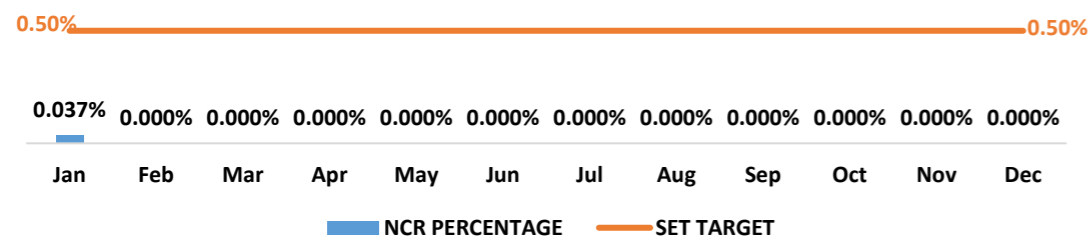
SOURCE OF NCR CUSTOMER



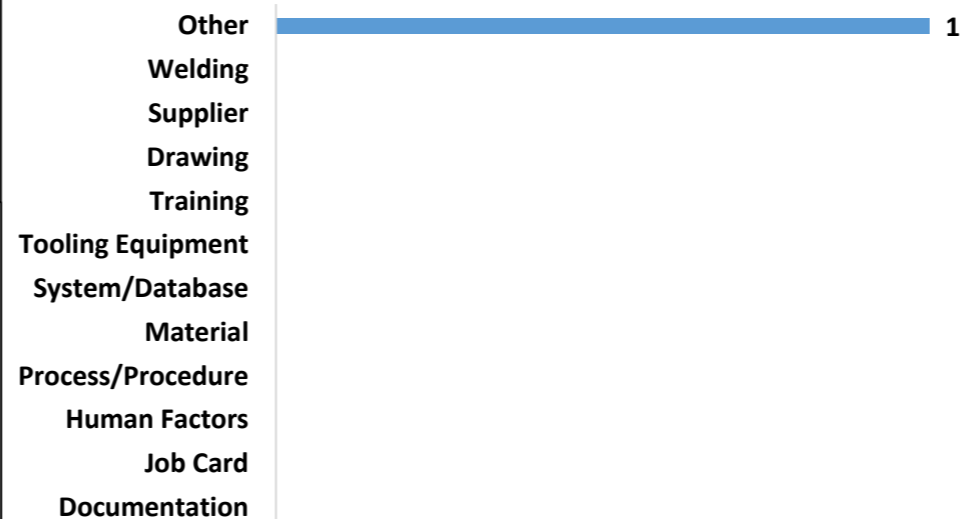
SOURCE OF NCR INTERNAL



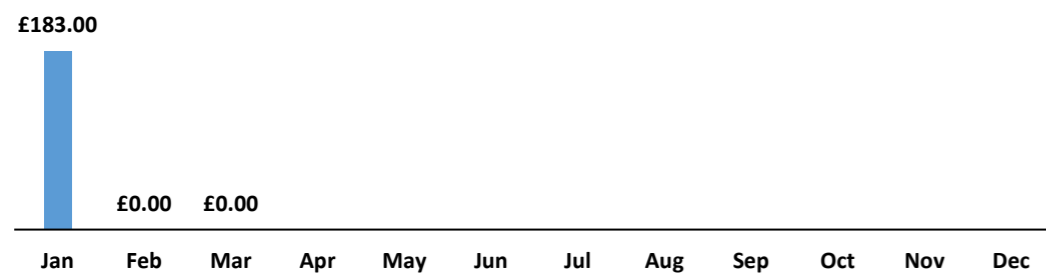
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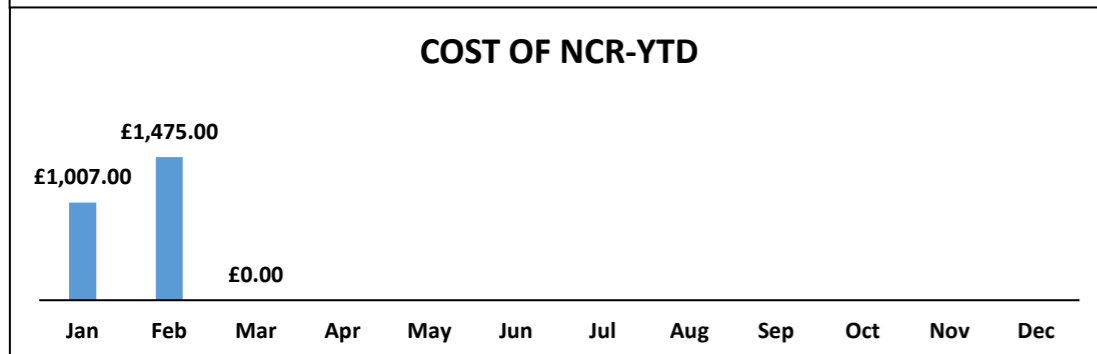
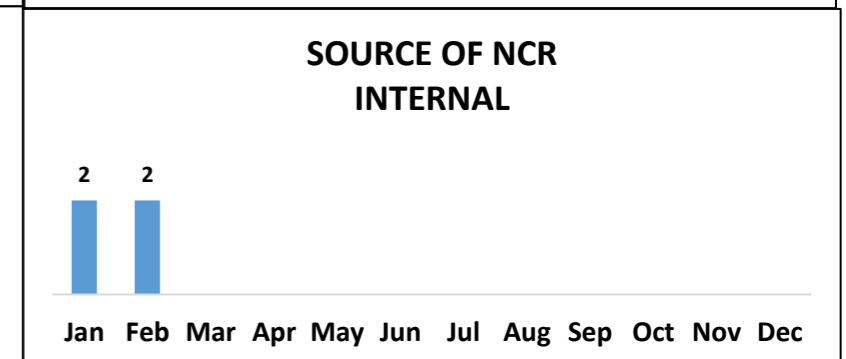
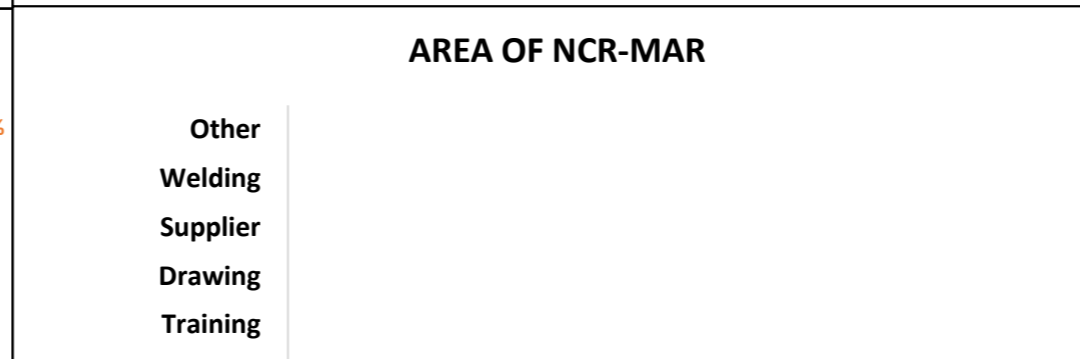
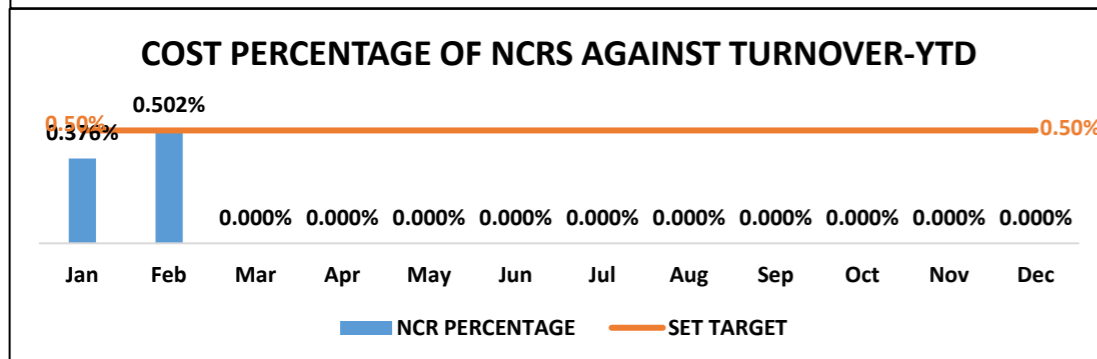
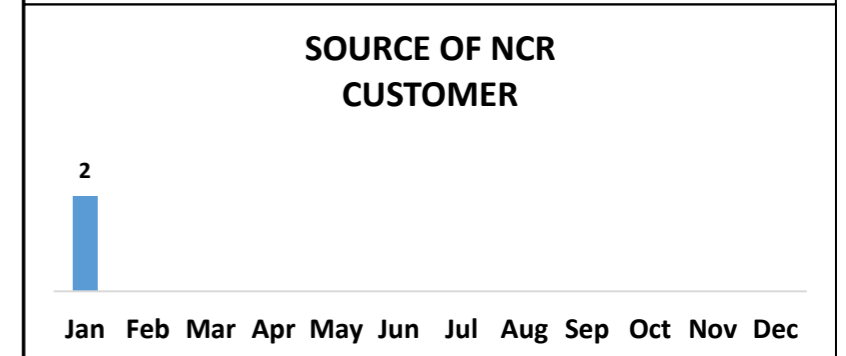
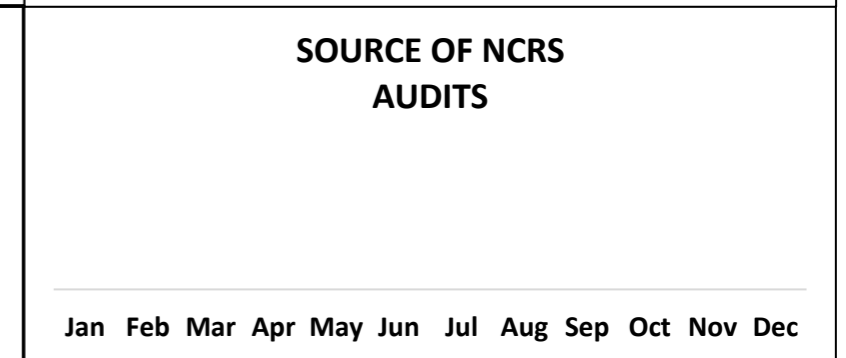
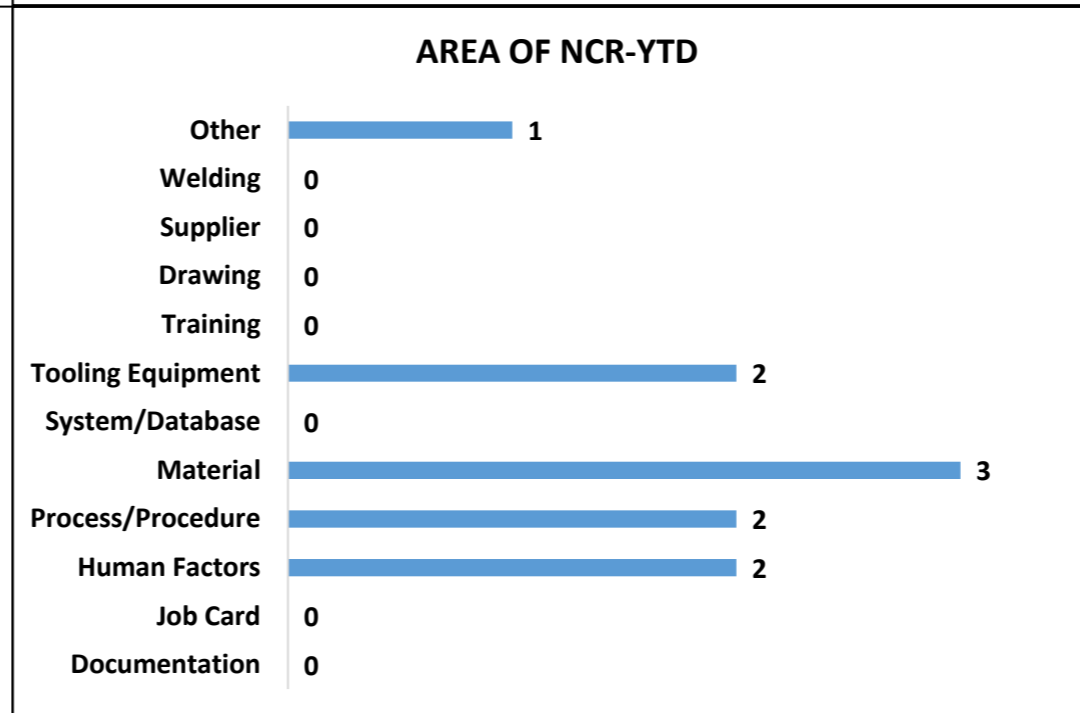
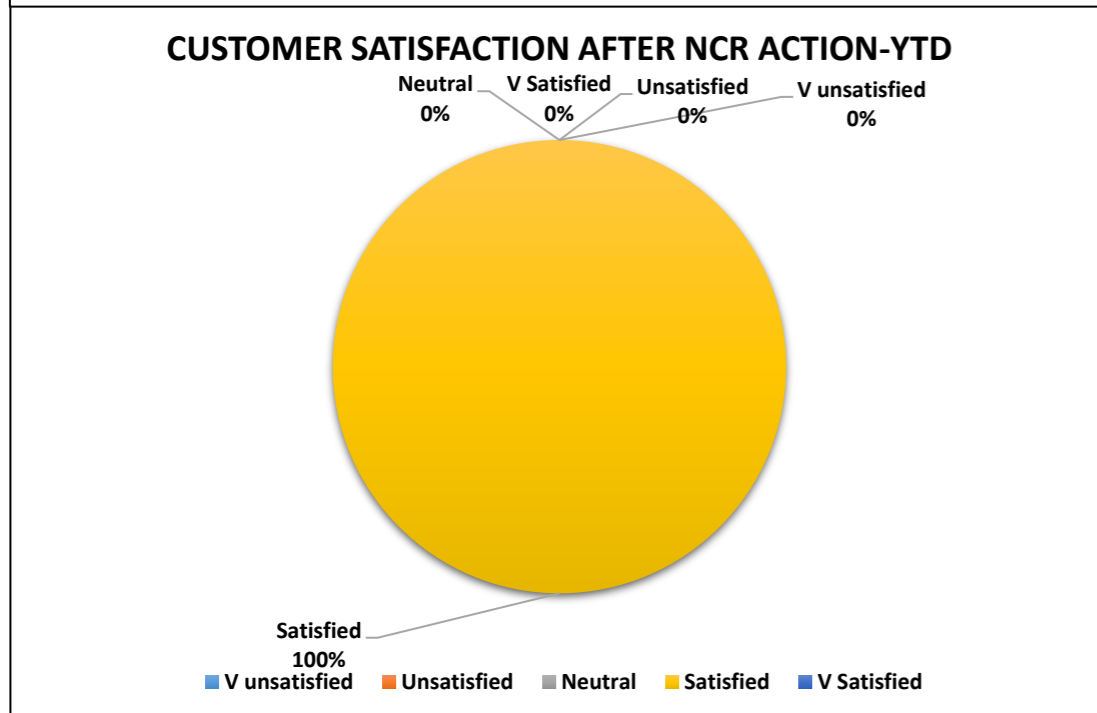
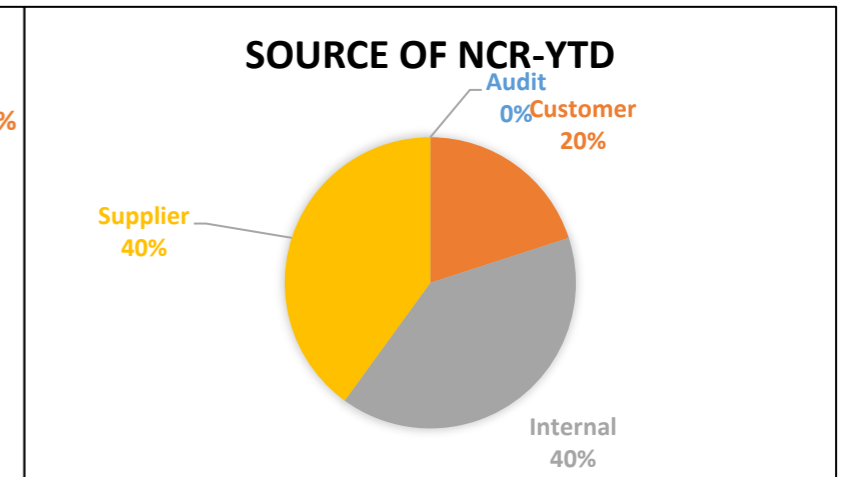
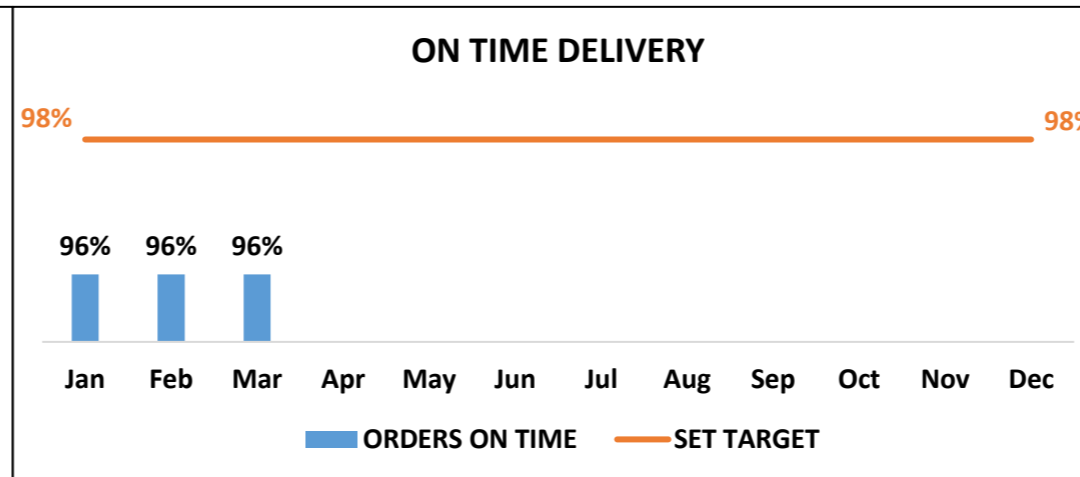
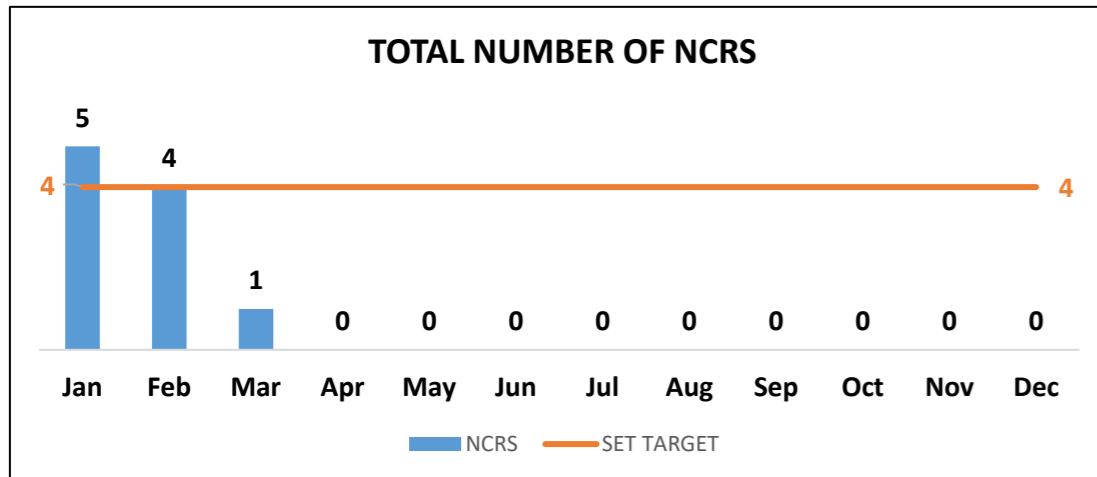


AREA OF NCR-MAR

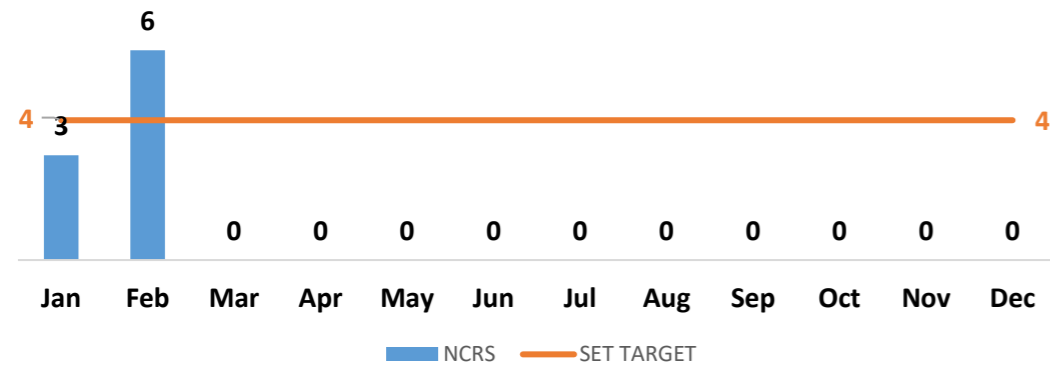


COST OF NCRS-YTD





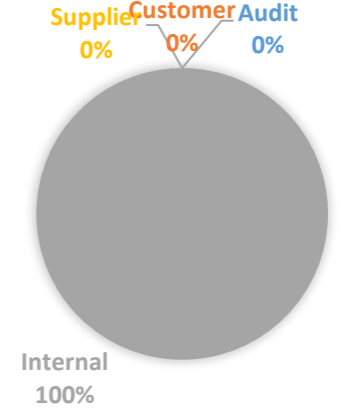
TOTAL NUMBER OF NCRS



ON TIME DELIVERY



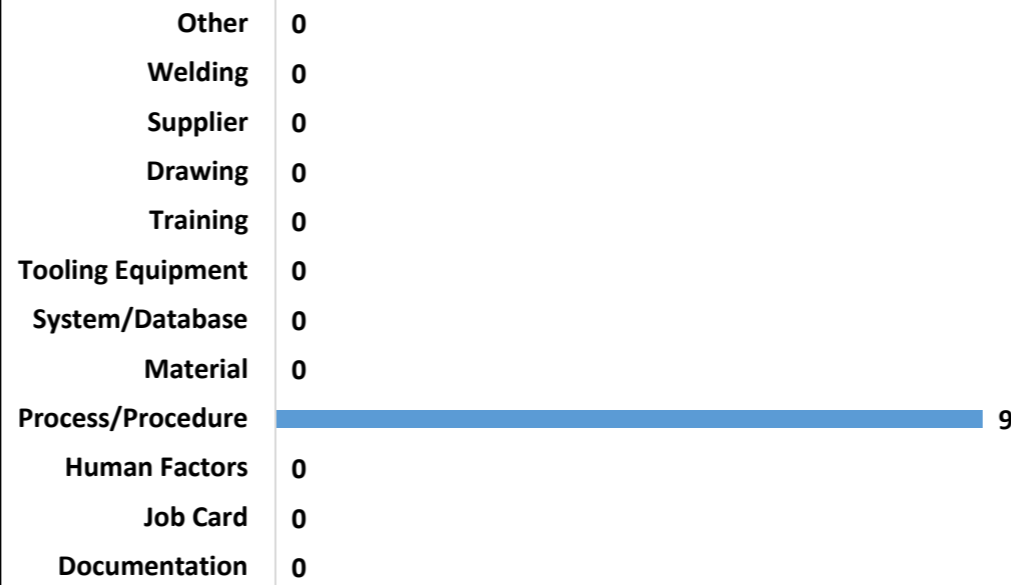
SOURCE OF NCR-YTD



CUSTOMER SATISFACTION AFTER NCR ACTION-YTD



AREA OF NCR-YTD



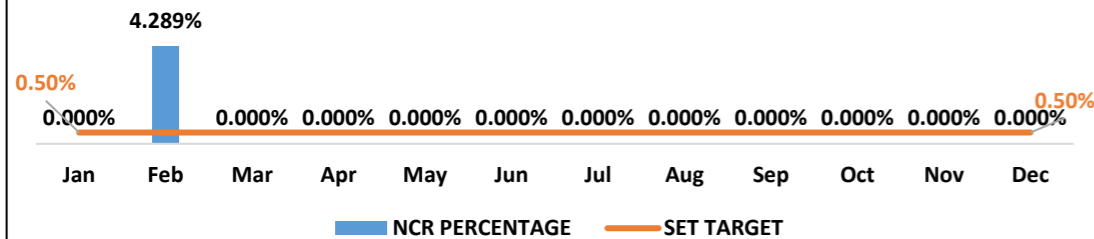
SOURCE OF NCR AUDITS



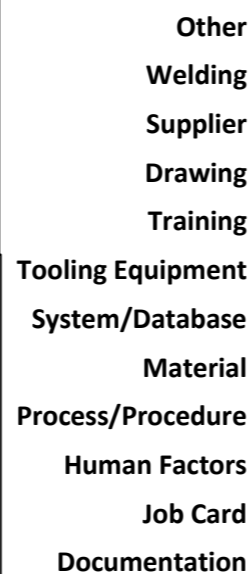
SOURCE OF NCR CUSTOMER



COST PERCENTAGE OF NCRS AGAINST TURNOVER-YTD



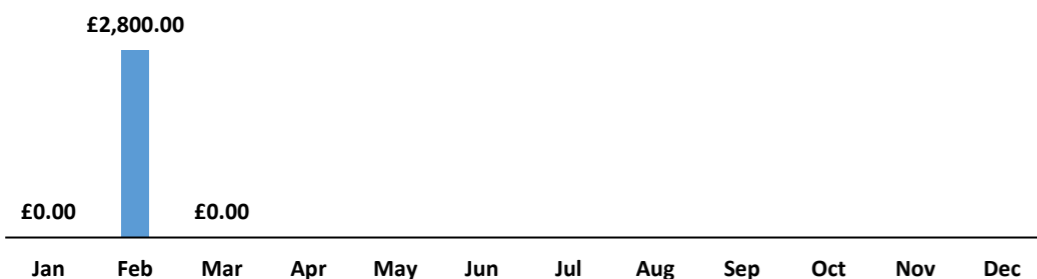
AREA OF NCR-MAR



SOURCE OF NCR INTERNAL

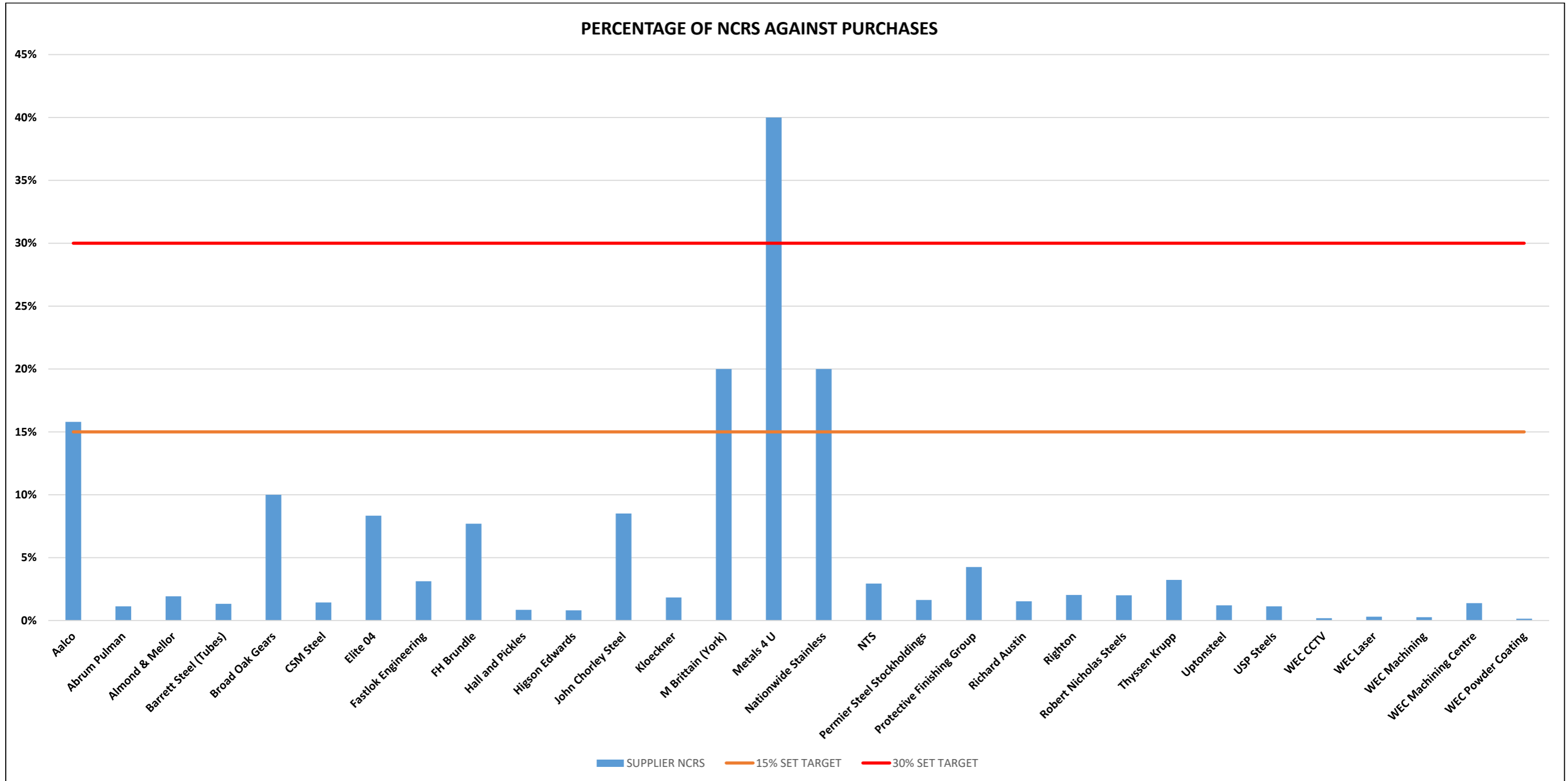


COST OF NCR-YTD



SOURCE OF NCR SUPPLIER





2023 Supplier Set Target

Greater than 30%: Review the same as the below process, but consideration given to temporarily removing the supplier from the approved supplier list, or fully revoke the supplier.

Greater than 15%: Review NCRs for trends and severity of the NCRs. Consider contacting/visiting/auditing supplier to resolve their quality issues.